

VarioShaker 540.

Component separator for pick and place and flexible feeding.



Misprints and technical changes reserved. Status: 05/2021



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endless possibilities

More than just a simple component separator. The Varioshaker 270 is primarily used in the fields of pick and place and flexible feeding. In comparison to conventional systems, the VarioShaker 270 is easy to set up and configure as well as robust and uncomplicated in use. Components with different shapes can be separated by controlled movements. In addition to a web-based configuration for easy operation, the VarioShaker 270 has an I/O interface and can therefore be adapted to almost any robot.

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VarioShaker 540.

Technical specifications.

Usable area	Approx. 475 × 290 mm
Material vibrating bowl	PE white
Vibrating bowl (transmitted light)	Plain
Recommended component size	20 to approx. 100 mm (further part sizes possible after testing)
Optional vibrating surfaces	On request
Dimensions	Approx. 660 × 425 × 160 mm (L x W x H)
Temperature range	5°C - 40°C
Weight	27.5 kg
Software	WebGUI via standard web browser

	+96 V / 4A	Power supply (combine mass from 24 V and 96 V) the fuse is located in the housing																								
	+24V / 4A																									
	0 V																									
	PE	Protective earth conductor																								
Inputs 24 V DC max. 2,4 mA	I_EN	Enable / Start																								
	I_Bit1	Binary coded sequence selection - examples: <table border="1"> <thead> <tr> <th></th> <th>Bit 1</th> <th>Bit 2</th> <th>Bit 3</th> <th>Bit 4</th> <th>Bit 5</th> </tr> </thead> <tbody> <tr> <td>Sequence 1:</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>Sequence 2:</td> <td>0</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td> </tr> <tr> <td>Sequence 3:</td> <td>1</td> <td>1</td> <td>0</td> <td>0</td> <td>0</td> </tr> </tbody> </table>		Bit 1	Bit 2	Bit 3	Bit 4	Bit 5	Sequence 1:	1	0	0	0	0	Sequence 2:	0	1	0	0	0	Sequence 3:	1	1	0	0	0
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	Sequence 1:		1	0	0	0	0																			
	Sequence 2:		0	1	0	0	0																			
	Sequence 3:		1	1	0	0	0																			
	I_Bit2																									
I_Bit3																										
I_Bit4																										
I_Bit5																										
I_LED	Control input for transmitted light																									
Outputs 24 V DC max. 100 mA	O_Rdy	Condition: ready																								
	O_Bsy	Condition: busy																								
	O_Res	Unassigned (reserved)																								
	O_Bnk	Hopper on																								
Output 24 V DC max. 500 mA	O_Top	Incident light (additional lighting, optional)																								
Further connections	M12 cable (8-pin) 5m M8 cable (4-pin) 5m	Control line between VarioShaker and control box																								
	Ethernet (TCP/IP)	Optional for control																								
	USB	USB port for update WebGUI																								

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